

7) Installation of glass.

- (1) Align glass using Velcro^(R) positions as a guide, then press glass against door panel.

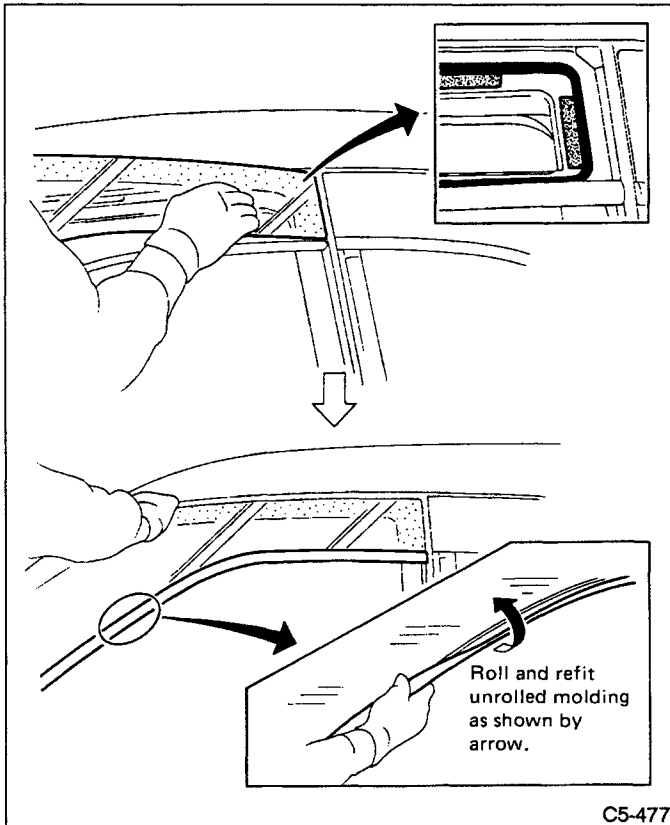


Fig. 67

- (2) Move glass in direction of arrow so that middle weatherstrip is 8 mm (0.31 in) wide over entire length.

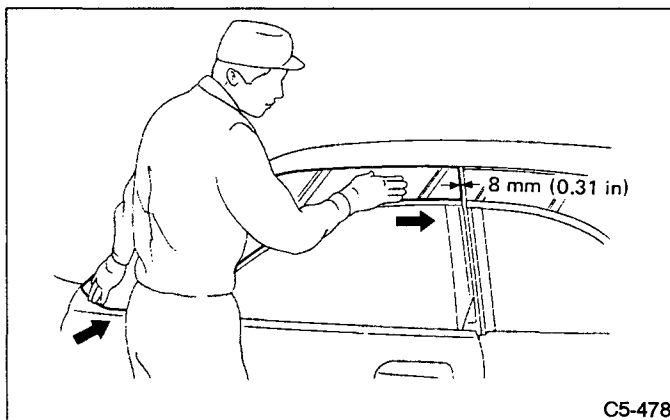


Fig. 68

- a. After properly positioning glass, press it against door panel.
b. Working inside compartment, apply adhesive agent along upper side of midframe and on glass (as shown by arrow) using spatula.

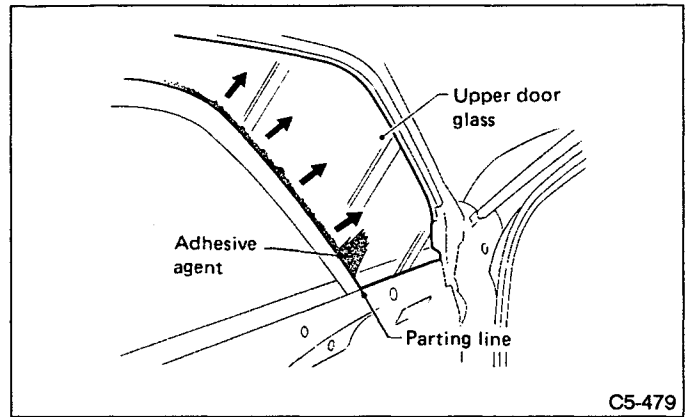


Fig. 69

- c. Allow adhesive agent to dry completely, then scrape off.

- d. Scribe parting line between midframe and applied adhesive agent using spatula.

- 8) Hold door glass on midframe using clamping tool and two plastic pads (one attached on outside of compartment and the other on inside).

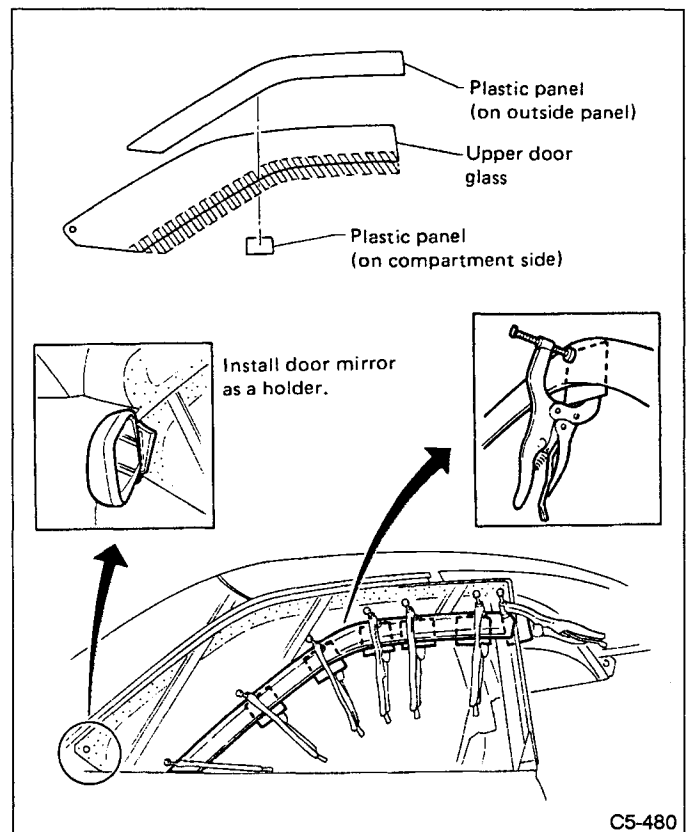


Fig. 70

- 9) Spontaneous drying.

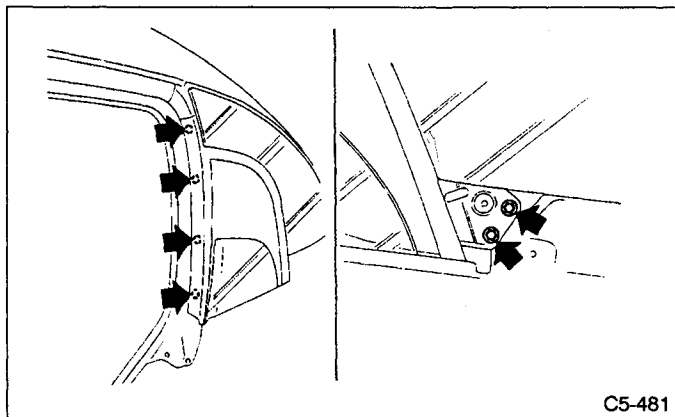
After completing all operations, leave vehicle alone for 24 hours.

When delivering vehicle to user, tell him that vehicle should not be subjected to heavy shocks for at least three days.

21. Rear Quarter Upper Glass

A: REMOVAL

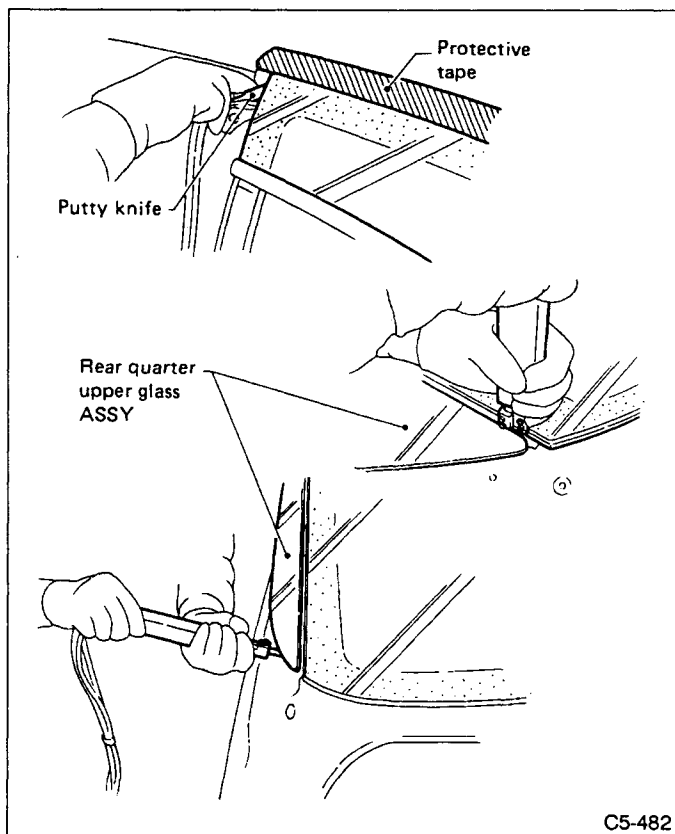
- 1) Remove rear quarter garnish.
- 2) Remove weatherstrip between rear window glass and rear quarter window.
- 3) Remove screws and clips securing rear quarter upper glass assembly.



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Fig. 71

- 4) Remove adhesive agent using putty knife, then remove rear quarter upper glass assembly.

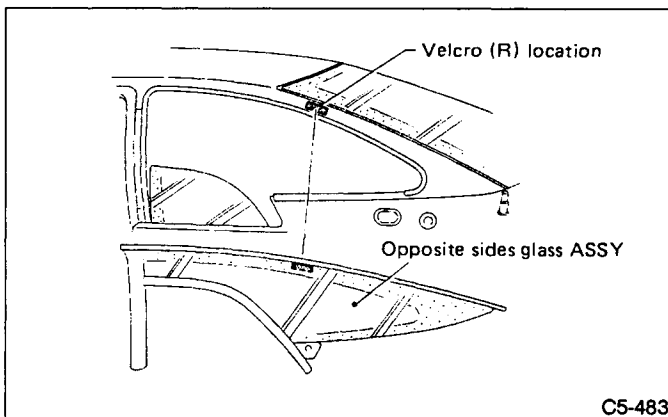


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Fig. 72

B: INSTALLATION

- 1) Finish surface of adhesive layer on body. Using a putty knife, etc., cut layer of adhesive stick firmly to body and finish it into a smooth surface.
Be careful not to damage body finish
- 2) Cleaning of body surface.
 - (1) Remove chips, dirt and dust from body surface.
 - (2) Clean body wall surface and upper surface of adhesive layer with a solvent such as alcohol or white gasoline.
- 3) Cleaning glass
 - (1) Remove dirt and dust from surface of glass to be adhered.
 - (2) Clean surface of glass to be adhered with alcohol or white gasoline.
- 4) Application of primer
 - (1) Using a sponge, apply primer to surface of glass to be adhered.
 - a. If primer has dropped on body finish, it is hard to wipe it off. So protect with masking.
 - b. Primer must not project from black frame of glass.
 - c. After applying primer, let it dry spontaneously for about 10 minutes.
- 5) Attach Velcro^(R) to body panel using Velcro^(R) positions on glass as a guide.
Determine Velcro^(R) positions on the other glass by inverting rear quarter upper glass with Velcro^(R) positions already marked.



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Fig. 73